

Product Description	One package waterborne amine baking coating with the advantages of high gloss, high hardness and good mechanical properties, do not contain any heavy metal pigments, has no pollution, is incombustible, safe and easy to be applied.	
Intended Uses	It is widely used in the field of industrial equipment, metal casting, transportation, hardware and office supplies.	
Product Information	Color	White, black or other colors according to customers.
	Volume Solids	45%
	Typical Dry Film Thickness	20-30µm
	Theoretical Coverage	15.6 m ² /Kg (Based on dry film thickness at 25 microns)
	Practical Coverage	Allow to appropriate loss factors
Application Details	Mix ratio	One Package
	Air-assistant Spray	Recommended
	Electrostatic spraying	Recommended
	Thinner	Clean water
	Cleaner	Clean water
	Pot Life	No limited
	Drying Time	Baking Temperature
130°C		30
Notice: State of ventilation, temperature, relative humidity, film thickness and other factors will affect the drying and curing time, the above data is based on the well ventilated and determination of relative humidity is less than 75% of the condition.		
Storage and Packing	Storage	Store in cool and dry conditions
	Storage Life	One year
	Pack Size	20 Kg in 20 litre container
	Specific Gravity	1.10 Kg/L
Specification and Surface Preparation	All surfaces to be coated should be clean, dry and free from contamination. For transport facilities to be coated with primer or intermediate coating the surface should be abrasive blast clean to Sa2.5 or be rust-removed with power tool to St3. however, Oil and rust removal on office supplies, drums surfaces using a special cleaning agent.	

Safety Precautions for Waterborne Paint

Waterborne coating is low VOC, environment-friendly and nontoxic, there is no combustion and explosion hazards under normal circumstances, so the storage and transportation is safe and convenient.

Enough ventilation is necessary at application site, avoid inhalation of coat mist and skin contact. If paint gets in touch with skin, wash fully with fresh water and soap or appropriate commercial cleaner.

The purpose of the data sheet is to advise you. We can accept no liability for the results obtained during use, due to the variety of applications and the different substrates involved. The publication of the data sheet invalidates all previous data sheets for the product.

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