

Product Description	One package or two packages heat-resistant anticorrosive primer. Many colors.							
Intended Uses	A primer suited for protecting the surface of various machines and equipments with working temperature up to 150°C .							
Product Information	Volume Solids	56%						
	Dry Film Thickness	30-50μm						
	Theoretical Coverage	7.5-8.6 m ² /Kg at 50μm dry film thickness						
	Practical Coverage	Allow to appropriate loss factors						
	VOC	378.4 g/L						
Application Details	Mix ratio	TR625-1: One package; TR625-2: Two packages; A : B = 6 : 1 (By weight)						
	Airless Spray	Recommended: Tip range: 0.43-0.53mm. Fluid pressure: ≥17.6MPa						
	Brush or Roller	Recommended						
	Conventional Spray	Suitable, But not recommended.						
	Thinner	TR625-1: OUP 102; TR625-2: OUP 103 Suggest adding 3%~5%.						
	Cleaner	TR625-1: OUP 102; TR625-2: OUP 103						
	Pot life	TR625-1: No limited; TR625-2: 23°C -6hours						
	Drying Time	Substrate Temperature	Touch Dry (hours)	Hard Dry (hours)	Over coating Interval			
					Minimum	Maximum		
					10°C	2.5	48	48 hours
23°C					1.5	36	36 hours	No limited
	35°C	1	24	24 hours	No limited			
Storage and Packing	Storage	Store in cool and dry conditions						
	Storage Life	One year						
	Pack Size	TR625-1: 25 Kg in 20 litre container TR625-2: A: 18 Kg in 20 litre container; B: 3 Kg in 4 litre container						
	Flash Point	Above 65°C						
	Specific Gravity	1.3-1.5 Kg/L						
Specification and Surface Preparation	Prior to paint application, the surface to be applied must be checked and treated according to the ISO standard, remove the oil with solvent according to the SSPC-SP1 standard, blast to Sa2.5 or rust-removed manually to St3, remove all dust and dirt.							

Safety Precautions for Solvent Paint

This product should be used in painting area by professional operators. When painting, please refer to Product Data Sheet and MSDS. Consult our company if consumers could not completely understand the precautions for safety and health when applying this product.

This product is a kind of solvent-based paint. In order to avoid danger or accident, minimal safety precautions, as follow, should be done:

The paint contains volatile solvent and is flammable. So must keep away from sparks and open flames. No smoking at application site. Effective precautions (such as using explosion-proof electrical equipments, no static electricity accumulation or metal collision etc) also should be done so as to avoid producing sparks. Flash point of paint, mentioned above on Product Data Sheet, is the lowest temperature at which mixture of the volatile materials of paint can ignite or explode with air, so we suggest painting should be stopped above the temperature of flash point.

Enough ventilation is necessary at application site. In order to remove any danger of explosion, must keep the ratio of gas to air is less than 10%, the minimum explosive limit in general. Therefore, 200m³ of ventilation quantity per 1Kg solvent (according to the solvent) is necessary.

Protect skin and eyes, and avoid touching with paints (Recommend to wear working clothes, gloves, eye protection, face masks, barrier creams and so on). If paint gets in touch with skin, wash fully with a large amount of fresh water and soap or appropriate commercial cleaner. In case of eyes being contaminated, rinse with fresh water for 10min at least and give medical treatment immediately.

Recommend face guard with ventilation pipe for the sake of no absorption of paint fog and harmful solvent gas, especially in badly ventilated conditions.

Handle empty containers with care and do not bring about environmental contamination.

NOTICE: If consumers haven't taken effective safety precautions (Refer to the specifications), our company will NOT be responsible for any accident.

The purpose of the data sheet is to advise you. We can accept no liability for the results obtained during use, due to the variety of applications and the different substrates involved. The publication of the data sheet invalidates all previous data sheets for the product.