

Product Description	Two packages, solvent-free epoxy resin paint. Suited for long-term protection of equipments and plat form immersed in water or tideland.								
Intended Uses	This product is designed for maintenance of new construction platform, together with the corrosion parts of platform support exposed to marine environment and the pipeline underwater. Underwater application can be done by diver.								
Product Information	Volume Solids	100%							
	Color	Green after stirring (A: yellow, B: blue)							
	Dry Film Thickness	3-6mm							
	Theoretical Coverage	0.01 m <sup>2</sup> /kg at 100% volume solids and 6mm of dry film thickness.							
	Practical Coverage	Allow to appropriate loss factors							
	VOC	8 g/L							
Application Details	Mix ratio	A: B = 2: 1 (By weight)							
	Method of Application	Only daub by hand							
	Thinner	In general, unnecessary. If necessary, use OUP113							
	Cleaner	OUP 113							
	Pot Life	23°C -1 hour (use within 30 minutes)							
	Drying Time	Substrate Temperature	Touch Dry (hours)	Hard Dry (hours)	Over coating Interval				
					Minimum	Maximum			
					5°C	/	16	/	/
					23°C	/	8	/	/
					35°C	/	4	/	/
Storage and Packing	Storage	Store in cool and dry conditions							
	Storage Life	One year							
	Pack Size	A: 20 Kg in 20 litre container B: 10 Kg in 10 litre container							
	Flash Point	No flash point in normal							
	Specific Gravity	Approx 1.6Kg/L							
Specification and Surface Preparation	Steel surface: Blast cleaned to ISO8501:2007 Sa2.5 or be rust-removed manually or with power tool to St3, and should be clean and dry.								
Limitations	This product may be manually applied to small surface under water by diver in calm, tideless condition and good weather. For tube construction, firstly twine PVC net around the new blasted construction tightly, then daub by hand.								

## Safety Precautions for Solvent-free Paint

This product should be used in painting area by professional operators. When painting, please refer to Product Data Sheet and MSDS. Consult our company if consumers could not completely understand the precautions for safety and health when applying this product.

Although this paint product is free of solvent, minimal safety precautions, as follow, should be done in order to avoid danger or accident:

This paint is flammable, so must be far away from open flames.

In general this paint has no danger of explosion. However, enough ventilation is necessary at application site.

Because the paint liquid is harmful, protect skin and eyes, and avoid touching with paints (Recommend to wear working clothes, gloves, eye protection, face masks, barrier creams and so on). If paint gets in touch with skin, wash fully with a large amount of fresh water and soap or appropriate commercial cleaner. In case of eyes being contaminated, rinse with fresh water for 10min at least and give medical treatment immediately.

Recommend face guard with ventilation pipe for the sake of no absorption of paint fog and harmful solvent gas, especially in badly ventilated conditions.

Handle empty containers with care and do not bring about environmental contamination.

NOTICE: If consumers haven't taken effective safety precautions (Refer to the specifications), our company will NOT be responsible for any accident.

The purpose of the data sheet is to advise you. We can accept no liability for the results obtained during use, due to the variety of applications and the different substrates involved. The publication of the data sheet invalidates all previous data sheets for the product.