

Product Description	Heat-resistant silicone paint. Limited colors.				
Intended Uses	Suited for protecting and decorating the surface of machines and equipments with temperature up to 400°C . Such as motor and pipeline etc.				
Product Information	Volume Solids	45-50%, According to the color			
	Dry Film Thickness	30-50μm			
	Theoretical Coverage	7.31-8.13 m ² /Kg at 50μm dry film thickness			
	Practical Coverage	Allow to appropriate loss factors			
	VOC	430-473 g/L			
Application Details	Mix ratio	TR613-1: One package TR613-2: A : B = 100 : 1 (By weight)			
	Airless Spray	Recommended: Tip range: 0.43-0.49mm. Fluid pressure: ≥15.5MPa			
	Brush or Roller	Recommended			
	Conventional Spray	Suitable, But not recommended.			
	Thinner	OUP 102, Suggest adding 3%~5%.			
	Cleaner	OUP 102			
	Pot Life	TR613-1: No limited TR613-2: 23°C : 6 hours			
	Drying Time	Substrate Temperature	Touch Dry (hours)	Hard Dry (hours)	Over coating Interval
				Minimum	Maximum
	23°C	2	48	1 hour	No limited
	35°C	1	36	0.5 hour	No limited
Storage and Packing	Storage	Store in cool and dry conditions			
	Storage Life	One year			
	Pack Size	TR613-1: 20 Kg in 20 litre containe TR613-2: A: 20 Kg in 20 litre container; B: 200g in a little bottle			
	Flash Point	Above 23°C			
	Specific Gravity	1.23 Kg/L			
Specification and Surface Preparation	The surface to be applied must be checked and treated according to the ISO standard, remove the oil with solvent according to the SSPC-SP1 standard, blast to Sa2.5 or rust-removed manually to St3, remove all dust and dirt. The surface may be applied with right heat-resistant primer; the primer surface must be clean and dry.				

Safety Precautions for Solvent Paint

This product should be used in painting area by professional operators. When painting, please refer to Product Data Sheet and MSDS. Consult our company if consumers could not completely understand the precautions for safety and health when applying this product.

This product is a kind of solvent-based paint. In order to avoid danger or accident, minimal safety precautions, as follow, should be done:

The paint contains volatile solvent and is flammable. So must keep away from sparks and open flames. No smoking at application site. Effective precautions (such as using explosion-proof electrical equipments, no static electricity accumulation or metal collision etc) also should be done so as to avoid producing sparks. Flash point of paint, mentioned above on Product Data Sheet, is the lowest temperature at which mixture of the volatile materials of paint can ignite or explode with air, so we suggest painting should be stopped above the temperature of flash point.

Enough ventilation is necessary at application site. In order to remove any danger of explosion, must keep the ratio of gas to air is less than 10%, the minimum explosive limit in general. Therefore, 200m³ of ventilation quantity per 1Kg solvent (according to the solvent) is necessary.

Protect skin and eyes, and avoid touching with paints (Recommend to wear working clothes, gloves, eye protection, face masks, barrier creams and so on). If paint gets in touch with skin, wash fully with a large amount of fresh water and soap or appropriate commercial cleaner. In case of eyes being contaminated, rinse with fresh water for 10min at least and give medical treatment immediately.

Recommend face guard with ventilation pipe for the sake of no absorption of paint fog and harmful solvent gas, especially in badly ventilated conditions.

Handle empty containers with care and do not bring about environmental contamination.

NOTICE: If consumers haven't taken effective safety precautions (Refer to the specifications), our company will NOT be responsible for any accident.

The purpose of the data sheet is to advise you. We can accept no liability for the results obtained during use, due to the variety of applications and the different substrates involved. The publication of the data sheet invalidates all previous data sheets for the product.