

Product Description	One package fast drying epoxy primer, easy construction, quick drying and can be covered with short time interval.				
Intended Uses	Widely used on the surface of the steel corrosion in mining machinery, construction machinery and electric equipment.				
Product Information	Volume Solids	57%			
	Dry Film Thickness	75 microns			
	Theoretical Coverage	5.85 m ² / Kg			
	Practical Coverage	Allow to appropriate loss factors			
	VOC	369.8 g/L			
Application Details	Mix ratio	One Package			
	Airless Spray	Recommended: Tip range: 0.43-0.53mm. Fluid pressure: ≥17.6MPa			
	Brush or Roller	Recommended			
	Conventional Spray	Suitable, But not recommended.			
	Thinner	OUP 103, Suggest adding 3%~5%.			
	Cleaner	OUP 103			
	Pot Life	No limited			
	Drying Time	Substrate Temperature	Touch Dry (minutes)	Hard Dry (hours)	Over coating Interval
				Minimum	Maximum
	5℃	30	8	8 hours	6 Months
	23℃	10	2	2 hours	6 Months
	35℃	5	1	1 hours	6 Months
Storage and Packing	Storage	Store in cool and dry conditions			
	Storage Life	One year			
	Pack Size	25 Kg in 20 litre container			
	Flash Point	> 30℃			
	Specific Gravity	1.30 Kg/L			
Specification and Surface Preparation	The surface of new steel structures must be prepared to Sa2.5 by blast cleaning or St3 with manual treatment or power tool. The surface to be applied must be clean and dry, when this paint is applied at low temperature, there are no rain, ice, frost, dew on the surface and the substrate temperature must be 3℃ above than the dew point.				

Safety Precautions for Solvent Paint

This product should be used in painting area by professional operators. When painting, please refer to Product Data Sheet and MSDS. Consult our company if consumers could not completely understand the precautions for safety and health when applying this product.

This product is a kind of solvent-based paint. In order to avoid danger or accident, minimal safety precautions, as follow, should be done:

The paint contains volatile solvent and is flammable. So must keep away from sparks and open flames. No smoking at application site. Effective precautions (such as using explosion-proof electrical equipments, no static electricity accumulation or metal collision etc) also should be done so as to avoid producing sparks. Flash point of paint, mentioned above on Product Data Sheet, is the lowest temperature at which mixture of the volatile materials of paint can ignite or explode with air, so we suggest painting should be stopped above the temperature of flash point.

Enough ventilation is necessary at application site. In order to remove any danger of explosion, must keep the ratio of gas to air is less than 10%, the minimum explosive limit in general. Therefore, 200m³ of ventilation quantity per 1Kg solvent (according to the solvent) is necessary.

Protect skin and eyes, and avoid touching with paints (Recommend to wear working clothes, gloves, eye protection, face masks, barrier creams and so on). If paint gets in touch with skin, wash fully with a large amount of fresh water and soap or appropriate commercial cleaner. In case of eyes being contaminated, rinse with fresh water for 10min at least and give medical treatment immediately.

Recommend face guard with ventilation pipe for the sake of no absorption of paint fog and harmful solvent gas, especially in badly ventilated conditions.

Handle empty containers with care and do not bring about environmental contamination.

NOTICE: If consumers haven't taken effective safety precautions (Refer to the specifications), our company will NOT be responsible for any accident.

The purpose of the data sheet is to advise you. We can accept no liability for the results obtained during use, due to the variety of applications and the different substrates involved. The publication of the data sheet invalidates all previous data sheets for the product.